

**CLAIMS**

What is claimed is:

- 1           1.       An ultrasonic transducer, comprising:  
2           a plurality of micro-machined ultrasonic transducer (MUT) elements formed  
3       on a first substrate, the first substrate including a first surface and a second surface;  
4       and  
5           a plurality of vias associated with each MUT element, where the vias reduce  
6       the propagation of acoustic energy traveling laterally in the first substrate.
  
- 1           2.       The transducer of claim 1, wherein the vias are etched into the first  
2       substrate.
  
- 1           3.       The transducer of claim 2, wherein the vias are etched into the first  
2       surface of the first substrate and the second surface of the first substrate.
  
- 1           4.       The transducer of claim 3, wherein the vias taper between the first  
2       surface of the first substrate and the second surface of the first substrate.
  
- 1           5.       The transducer of claim 1, wherein the first substrate comprises two  
2       portions and the vias are etched into each portion so that each via is larger in diameter  
3       at the second surface of each portion than at the first surface of each portion.
  
- 1           6.       The transducer of claim 5, wherein the second surface of each portion  
2       is joined together.

1           7.       The transducer of claim 6, wherein the vias taper in diameter between  
2       the first surface and the second surface of the first and second portions.

1           8.       The transducer of claim 2, further comprising a second substrate joined  
2       to the first substrate and wherein the vias are etched into the second substrate.

1           9.       The transducer of claim 2, wherein the vias include a first portion  
2       having a first diameter extending from the first surface of the first substrate toward the  
3       second surface of the first substrate and a second portion having a varying diameter  
4       extending from the second surface of the first substrate toward the first surface of the  
5       first substrate.

1           10.      A method for reducing the lateral propagation of acoustic energy in an  
2       ultrasonic transducer, the method comprising the steps of:  
3               forming a plurality of micro-machined ultrasonic transducer (MUT) elements  
4       on a first substrate, the first substrate including a first surface and a second surface;  
5       and  
6               forming a plurality of vias proximate to each MUT element such that the vias  
7       reduce the lateral propagation of acoustic energy in the first substrate.

1           11.      The method of claim 10, further comprising the step of etching the vias  
2       into the first substrate.

1           12.     The method of claim 11, further comprising the step of etching the vias  
2     into the first surface of the first substrate and the second surface of the first substrate.

1           13.     The method of claim 12, further comprising the step of tapering the  
2     vias between the first surface of the first substrate and the second surface of the first  
3     substrate.

1           14.     The method of claim 10, further comprising the steps of:  
2             forming the first substrate in two portions, each portion including a first  
3     surface and a second surface;  
4             etching the vias into each portion so that each via is larger at the second  
5     surface of each portion than at the first surface of each portion; and  
6             joining the second surface of each portion together.

1           15.     The method of claim 14, further comprising the step of tapering the  
2     vias between the first surface and the second surface of the first and second portions.

1           16.     The method of claim 11, further comprising the steps of:  
2             forming a second substrate associated with the first substrate; and  
3     etching the vias into the second substrate.

1           17.     The method of claim 11, further comprising the steps of:  
2             forming the vias to include a first portion having a first diameter extending  
3     from the first surface of the first substrate toward the second surface of the first  
4     substrate; and

- 5           forming the vias to include a second portion having a varying diameter
- 6    extending from the second surface of the first substrate toward the first surface of the
- 7    first substrate.